

Application Serial No. 10/631,877
Reply to Office Action of June 14, 2006

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PATENT
Docket: CU-3620

Amendment to Specification

Please replace the paragraph in the specification at pages 10 and 11 lines 22-23 and 1-14, respectively, with the following amended paragraph:

In fig. 1 is shown from above a section of an example of a closed mold to perform the procedure according to the invention. The mold consists of a stationary front part 1 and a movable back part 2, as well as a movable middle part 3, that further can be turned around an, in this case, vertical places axis/axle 4. In the shown example is just molded as the first part 5 of the object a screw cap intended to be molded separably together with a matching threaded tube neck for serving as a closure on a glass for pills. On the front part 1 is also a ~~not shown~~ (not shown) injection unit. On the front part is shown the threaded cores 6 and on the back part 2 are shown the cores 7, which are smaller than the threaded cores 6, to allow the following molding of the threaded tube neck, which here is the last molded part of the assembled object. In the middle part 3 is shown in **FIG. 1 both bath ends can be** identically designed cavities/mold cavities 8.

Please replace the paragraph in the specification at page 11, lines 15-18, with the following amended paragraph:

Fig. 2 shows the same mold during opening, when the back part 2 is ~~moving moved~~ left ~~away from with the double speed of~~ the middle part 3, which ~~Carrie~~ carries the first molded parts of the object

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5 positioned in the cavities 8.

Please replace the paragraph in the specification at pages 12 and 13 lines 16-24 and 1-4, respectively., respectively, with the following amended paragraph:

In Fig. 7 are seen the finishing of the first cycle, where the mold is opened and cooled, assembled object (5, 10) are now is shown being ejected from the back part 2 by means of ejectors not shown on the figure. As the last molded ~~molded~~ parts of the object 10, here the threaded tube necks, is molded innermost, they ~~has-shunk~~ may be prone to shrink a little bit compared to the screw caps, whereby the two parts afterwards may be easily ~~can be~~ separated and reassembled manually. In the right part of the middle part 3 the first parts of the next portion of the objects are passing from the front part 1, after a turning of 180 degrees, to be placed in the back part 2, so that the following cycle is continued and the process can proceed.